

TROUBLE SHOOTING

<i>Problem</i>	<i>Solution</i>
<i>Fabric Does Not Feed Well</i>	<ul style="list-style-type: none">• Lengthen stitch length.• Increase presser foot pressure for heavyweight fabric.• Decrease presser foot pressure for lightweight fabric.• Check the differential feed.
<i>Needle Breaks</i>	<ul style="list-style-type: none">• Insert needle correctly.• Do not pull fabric while sewing.• Tighten needle set screw.• Use a larger size needle on heavy fabrics.
<i>Thread Breaks</i>	<ul style="list-style-type: none">• Check threading.• Check for tangled or caught thread.• Insert needle correctly.• Insert new needle, current needle may be bent or have a blunt point.• Use high quality thread.• Loosen thread tension.
<i>Skipped Stitches</i>	<ul style="list-style-type: none">• Insert new needle, current needle may be bent or have a blunt point.• Tighten needle set screw.• Insert needle correctly.• Change type or size of needle.• Check threading.• Increase presser foot pressure.• Use a high quality thread.
<i>Irregular Stitches</i>	<ul style="list-style-type: none">• Balance thread tension.• Check for tangled or caught thread.• Check threading.
<i>Fabric Puckers</i>	<ul style="list-style-type: none">• Loosen thread tension.• Check for tangled or caught thread.• Use high quality lightweight thread.• Shorten stitch length.• Decrease presser foot pressure for lightweight fabrics.• Check the differential feed.
<i>Irregular Trimming</i>	<ul style="list-style-type: none">• Check alignment of cutters.• Replace one or both cutters.
<i>Fabric Jams</i>	<ul style="list-style-type: none">• Check for tangled or caught thread.• Compress thick layers of fabric with conventional machine before sewing with overlock.
<i>Machine Does Not Operate</i>	<ul style="list-style-type: none">• Connect machine to power source correctly.