

## Dahlia Bowl

All it takes is a bit of roving, your Huskystar ER10 Felting Machine and some Sulky 30 wt. Cotton Blendable Thread and you will have a work of art in no time! Choose thread colors that contrast with the roving, so that your embroidered flowers will stand out nicely.



### Sewing Supplies:

Huskystar ER10 Felting Machine

Husqvarna Viking Sewing/Embroidery Machine

Sulky 30 wt. Blendable Thread and 30 wt. Cotton Thread

Size 90 Topstitch Needle

Sensor Q Foot

Aqua Magic 8" x 25 yard roll # 140000666

Roving

May 2007 Design, Dahlia (Free for download May and June 2007, then available for purchase from [www.myembroideries.com](http://www.myembroideries.com) thereafter.)

Pictogram Pen


Permanent Marker

Rotary Cutter, Mat and Ruler

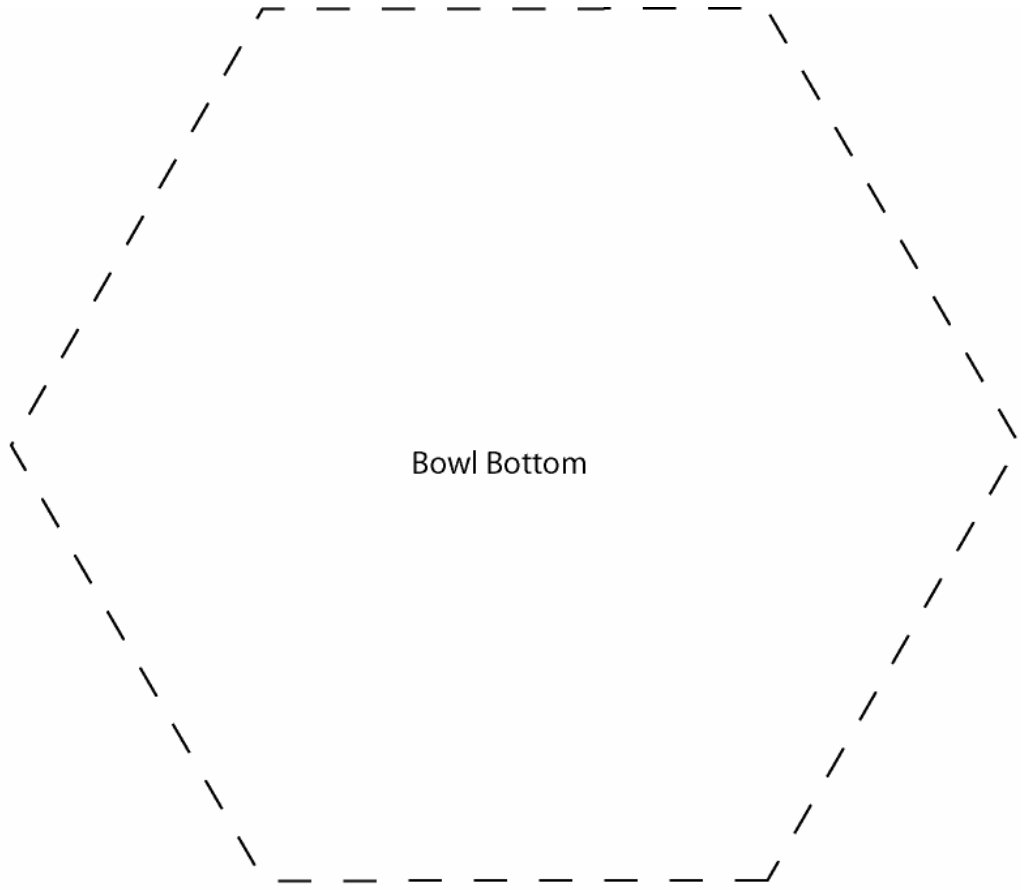
Clear B Edge/Joining Foot #413058445

Eyelet and Buttonhole Cutter #2020

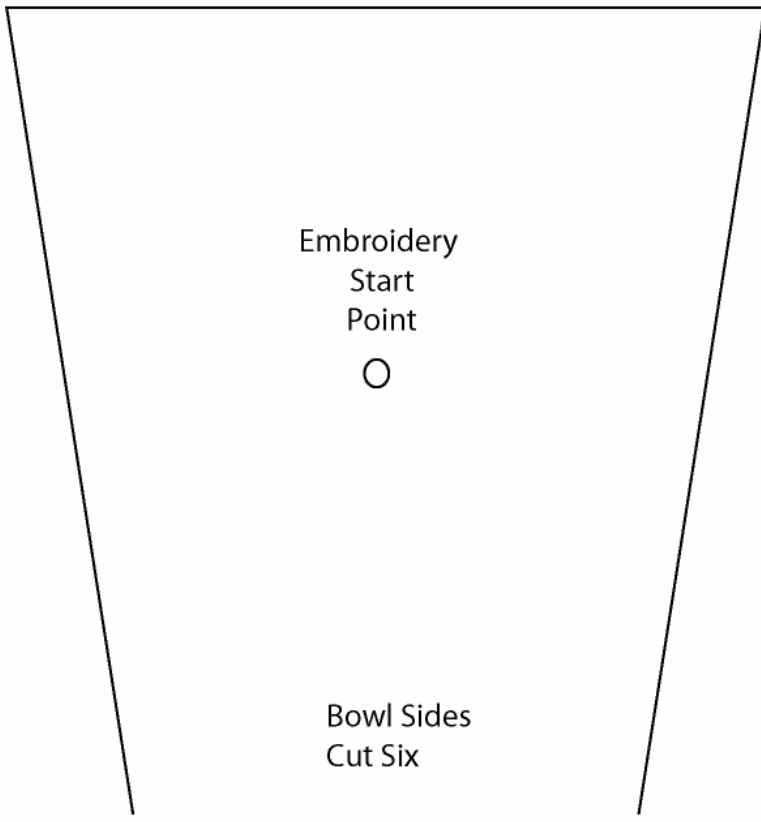
1. Using a permanent marker, trace the pattern onto Aqua Magic. You will need one bottom and six sides. Trace one extra side for testing your embroidery tension. Using your Eyelet Cutter cut a hole where the embroidery start point is indicated on the pattern.
2. Felt the test side. You want the end result to be approximately 1/8" to 1/4" thick. Place the roving over the marked area on the Aqua Magic. Felt using your Huskystar ER10 Felting Machine. Let the roving felt outside the lines approximately 1/4", so it will be as thick at the edges as it is in the middle. (When your embroidery is complete, you will use the patterns to re-cut the side and bottom pieces.) Using your pattern, mark the embroidery start point on your felted roving test piece using your Pictogram Pen.
3. Insert a size 90 Topstitch Needle. Bring up the Dahlia Design. Thread your Husqvarna Viking Embroidery/Sewing Machine with 30 wt. Blendable Thread on top and in the bobbin. It is easiest to wind bobbins for both colors before you begin

- your embroidery. Leave a long thread tail when you insert the bobbin thread so that you can bring it to the top and cut the excess threads so both sides are “pretty”.
4. Begin by bringing the bobbin thread to the top. Because you want the embroidery to be reversible, you will need to adjust the tension. The automatic tension for embroidery is set to pull the top thread to the wrong side, so begin by increasing the top tension one full number. Begin embroidering the design and after a minute or so, stop your machine and remove the hoop. Look at the underside of the embroidery. If the bobbin thread is lying flat, increase the tension more.
  5. At the beginning of the second color, insert the matching bobbin and again, bring up the bobbin thread. Finish the second color if desired. If you are satisfied with the tension and the color choice, you don't need to finish your test piece.
  6. Embroider three side pieces.
  7. After the side pieces are done, trim to size with a rotary cutter and ruler, using your original pattern pieces.
  8. With the Blendable thread still in the top and bobbin, snap on your Clear B Edge/Joining Foot. Select the Bridging Stitch, A 31 . If you don't have this stitch, a zig zag will also work. Select the widest stitch width. Place the first bowl segment next to the bowl bottom butting the edges against the flange guide on the Edge/Joining Foot and stitch. Continue adding the remaining pieces by completing the piece you are stitching, then, adding the next one.
  9. Remove the accessory box from your machine exposing the Free Arm. Stitch the side panels together, starting at the base, and ending at the upper edge. If the edges aren't exactly even, you can just trim!
  10. Your bowl is done! Fill it with goodies. Ours was just begging to hold thread!





Bowl Bottom



Embroidery  
Start  
Point



Bowl Sides  
Cut Six